

Date: Tuesday, 11/21/2006 11:31:31 AM  
User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CROSSBOLT SPACER		
Job Number	: 29567					
Estimate Number	: 10752					
P.O. Number	: N/A			Part Number	: D32751	
This Issue	: 11/21/2006		S.O. No. : N/A	Drawing Number	: D3275 REV A1	
Prsh Rev.	: NC			Project Number	: N/A	
First Issue	: N/A		Type : MACHINED PARTS	Drawing Revision	: A1	
Previous Run	: 24861			Material	: N/A	
Written By	: <u>JL</u>			Due Date	: 12/10/2006	
Checked & Approved By	: <u>JL</u> 06/11/21			Qty:	40	Um: Each
Comment	: Est Rev:A 04.10.19 New issue KJ/JLM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6T03125W058	ALUM. SEAMLESS TUBE	
		Comment: Qty.: 0.2799 f(s)/Unit Total: 11.1972 f(s) Material: 6061-T6 (QQ-A-200/8 or QQ-A-225/8) Ø0.313" x 0.058" wall (M6061T6T0.3125W.058) Identify as D3275-1 Batch: <u>M102938</u>	
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
		Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA469 and Dwg D3275 <i>didn't have any folio &amp; no prog.</i>	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>STY18</u>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/12/19  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 11/21/2006 11:31:32 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CROSSBOLT SPACER

Job Number: 29567

Part Number: D32751

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0 QC21

FINAL INSPECTION/W/O RELEASE



(142)

Comment: FINAL INSPECTION/W/O RELEASE

 06/10/15

Job Completion



C Loc 112118

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	29567
Description: Crossbolt Spacer	Part Number:	D3275-1
Inspection Dwg: D3275      Rev: A1		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

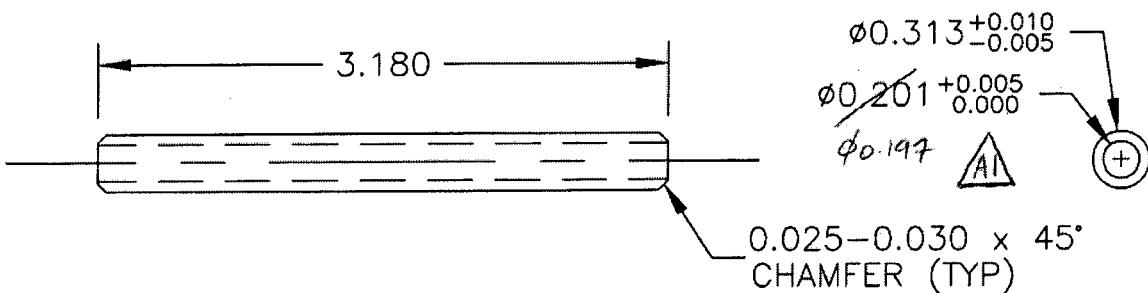
X First Article  Prototype

Measured by:	J. P. NS	Audited by:	anf	Prototype Approval:	N/A
Date:	06/12/15	Date:	06/12/15	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.10.19	New Issue	KJ/JLM	
B	06.03.09	Dimension Ø0.197 was Ø0.201	KJ/JLM	

**DART**

DESIGN	DRAWN BY	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3275	SHEET 1 OF 1
DATE		TITLE	SCALE
04.03.10		CROSS BOLT SPACER	1:1
A	04.03.10	NEW ISSUE	
A1	04.10.19	CHANGE MAT'L SPEC	

**RELEASED**  
 04.06.22 *[Signature]*

D3275-1 CROSS BOLT SPACER

- 1) MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-225/8)  
(REF DART SPEC. M6061T6R) M6061T6TC313W.058 A1
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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 WITHOUT NOTICE  
 WORK ORDER  
 NO. *29567*

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